Precision Microfilters for Capture and Culture of Circulating Tumor Cells



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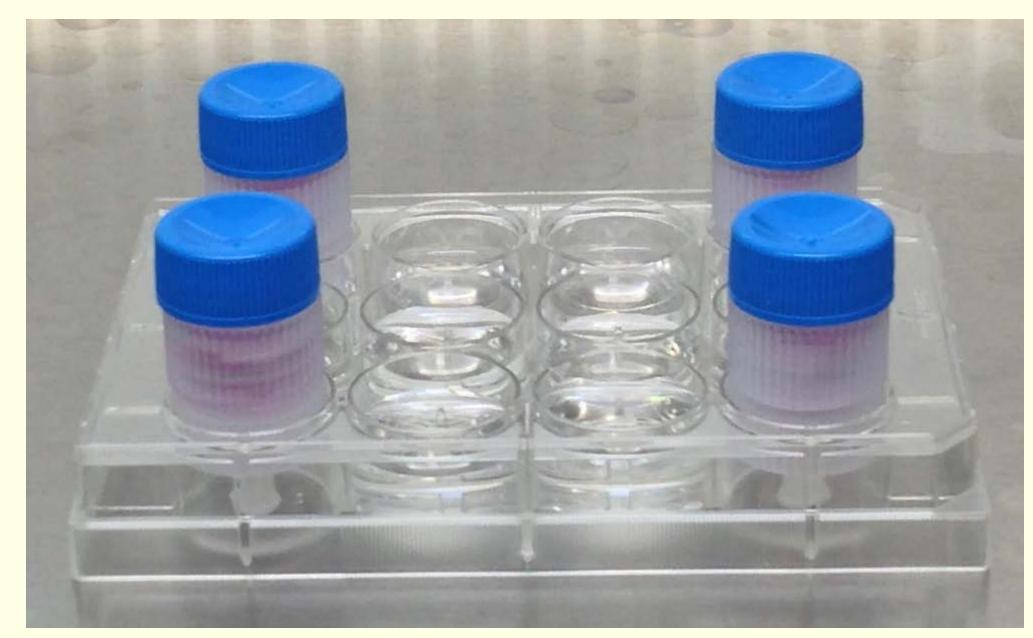


ABSTRACT

A promising method to achieve personalized cancer therapy is to isolate viable circulating tumor cells (CTCs) from the patient and culture them to test their response to drugs. Methods to culture CTCs is receiving extensive interest for research purposes¹. CTCs can be isolated by size-exclusion using microfilters². Here we present microfilters with precision pores with uniform distribution. Combining cell isolation with culture in one device eliminates cell loss, minimizes cell damage, and facilitates cell growth with simple and rapid workflow.

Figure 5. CellSieve™ filter housings support short-term culture of CTCs following capture. In-housing culture limits post-capture handling of rare cells.

Merged



INTRODUCTION

FILTER FEATURES

CellSieveTM Microfilter

Figure 1. SEM image.
Pore diameter: 7 µm
Thickness: 10 µm

Precision pore size and distribution	High capture efficiency; Low standard deviation
High porosity	Rapid filtration;
(160,000 pores)	Low contamination
Nonfluorescent	Highly detailed fluorescent images
Lies flat on slides	Easy microscope imaging
Transparent	Histological staining

BENEFITS

Protects valuable samples

Enables culture in holder

MATERIAL & METHODS

Strong

Hydrophobic

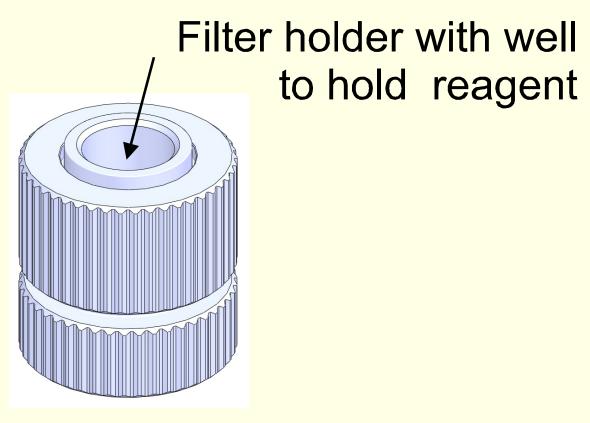
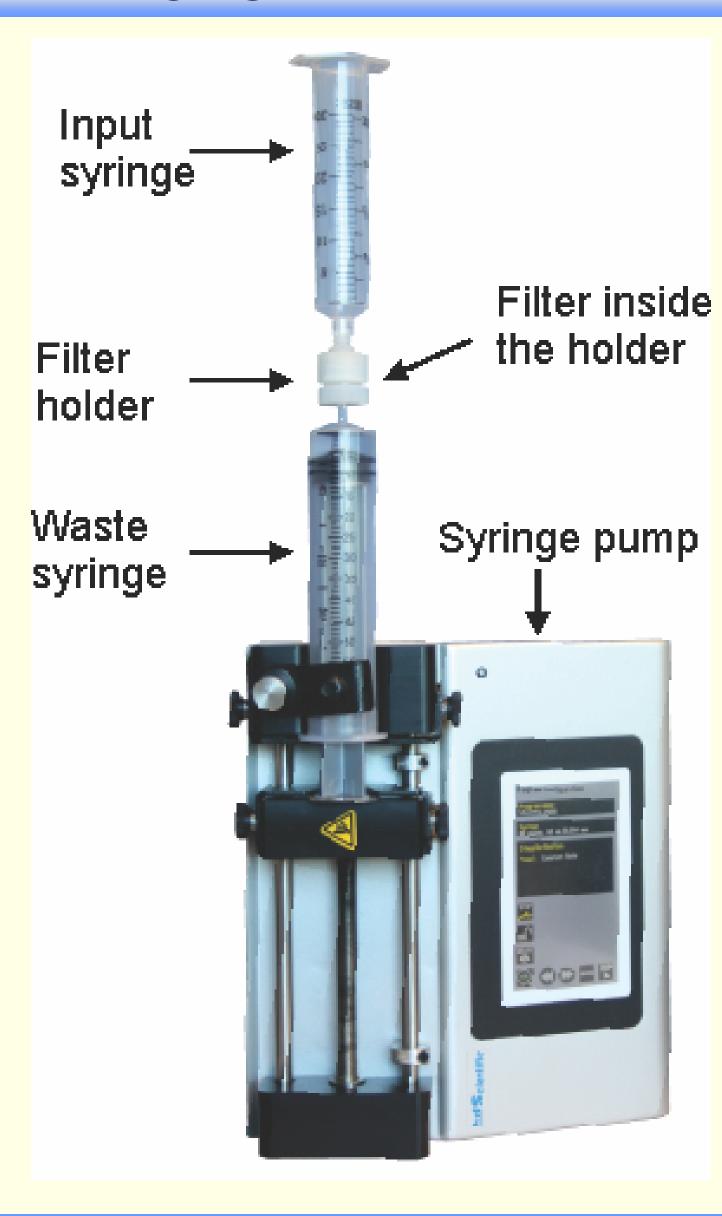


Figure 2. Filter is installed inside the holder, which also serves as a reaction well and culture chamber.

Figure 3. Sample is placed into the input syringe. CTCs are retained on the filter as the syringe draws the sample into the waste syringe. The filtration system provides constant flow at low pressure. The process is gentle and rapid, maintaining cell viability. 7.5 mL of blood diluted 1:1 is filtered in 3 min.



100 μm

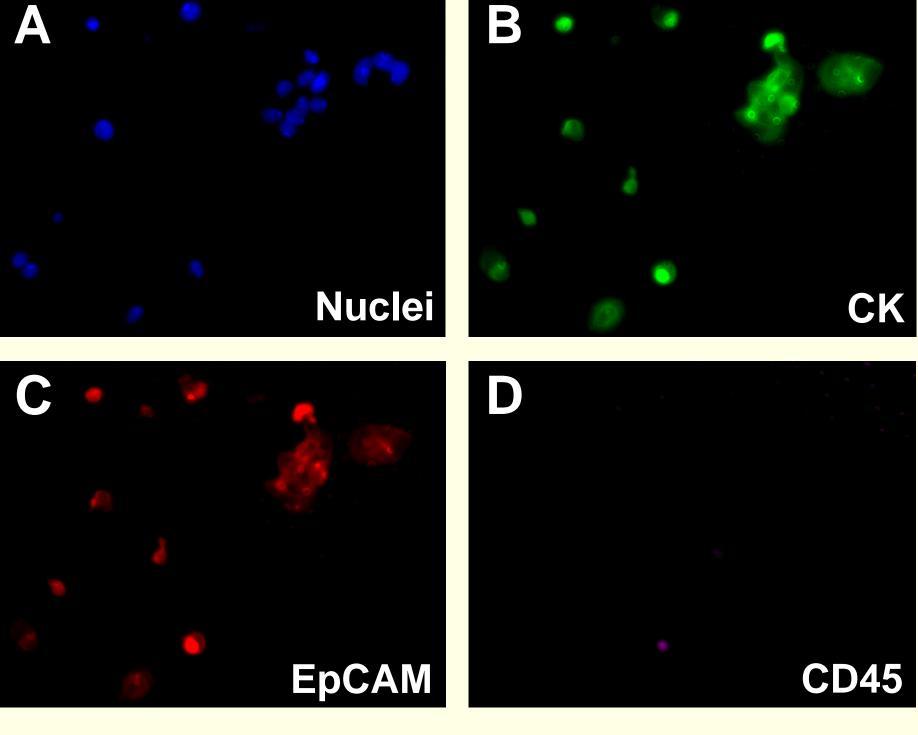


Figure 6. Microfilter membranes support tumor culture cell following isolation. MCF-7 cells were spiked into blood drawn into EDTA tubes from healthy 7.5 donors. mL spiked samples were diluted 1:1 and immediately filtered at 5 mL/min. Following filtration, filter membranes were with cell culture washed media incubated at and 37° C for 72 h. Cells were fixed, subsequently permeabilized, and stained for nuclei (Hoechst 33342; A), cytokeratins (B), EpCAM (C), and CD45 (D). The lack of CD45 staining indicates immune absence of lineage cells 72 h after filtration.

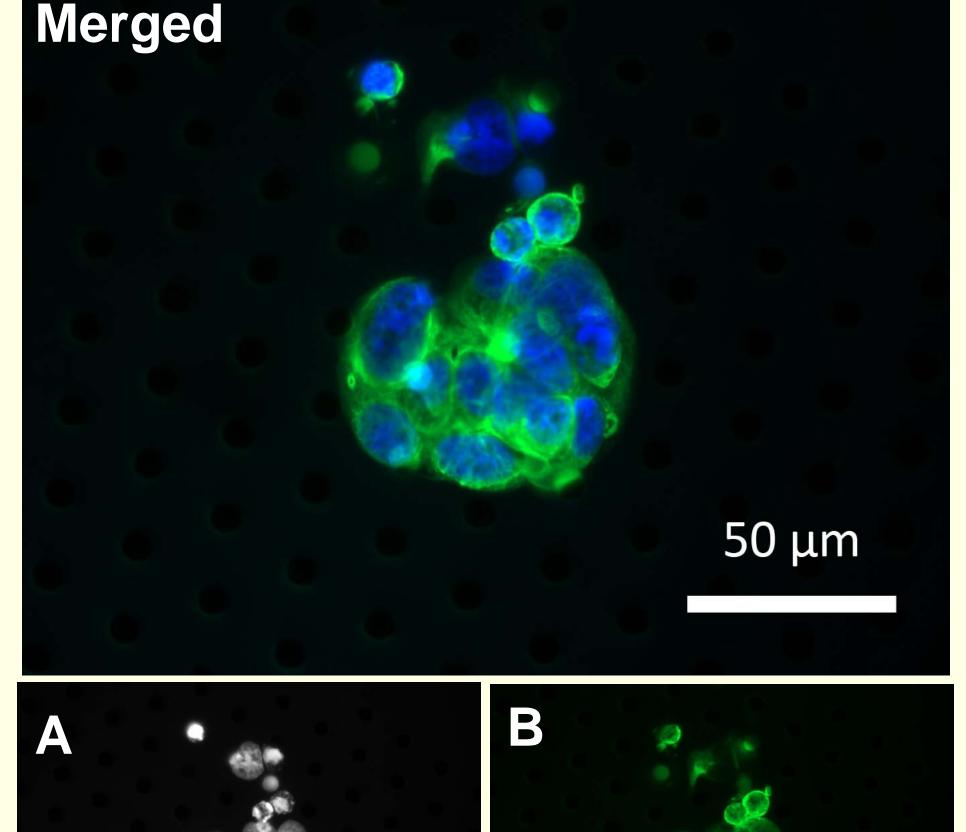
CONCLUSIONS

Functional analysis of CTCs requires isolation of viable tumor cells from peripheral patient blood. We demonstrated that microfiltration can enrich viable MCF-7 cells from whole blood.

- Capture efficiency for unfixed MCF-7 cells spiked into blood was 74%.
- The workflow is easy and rapid.
- The captured MCF-7 cells could subsequently be cultured on the filter membrane by using both in-holder and standard culture methods.
- Contaminating normal blood cells did not affect the cell culture.
- The cultured cells could be characterized by immunofluorescence antibody staining.

Isolation and culture of CTCs using the CellSieveTM microfiltration system provide a novel tool for studying biological function of viable CTCs and for assessing drug sensitivity.

RESULTS



Nuclei

Culture of filter-Figure 4. captured MCF-7 breast cancer cells in a standard cell culture plate. Following filtration, the holder was dissembled. The filter membrane was placed in an individual well of 12-well culture plate. The cells captured on the membrane cultured in EMEM medium for 4 days. (A) Nuclei were stained with DAPI (grey). (B) Cytokeratins 8, 18 were FITCstained with the conjugated antibody (green). DAPI staining is shown as blue in the merged image.

references

- 1. Zhang, L., *et al* (2013) "The Identification and Characterization of Breast Cancer CTCs Competent for Brain Metastasis", Sci. Transl Med 5, 180ra48.
- 2. Vona, G, *et al.* (2000). "Isolation by Size of Epithelial Tumor Cells A New Method for the Immunomorphological and Molecular Characterization of Circulating Tumor Cells." <u>American Journal of Pathology</u> 156(1): 57-63.

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